



**FK DN 40÷300**  
PVC-C

Butterfly valve

# FK

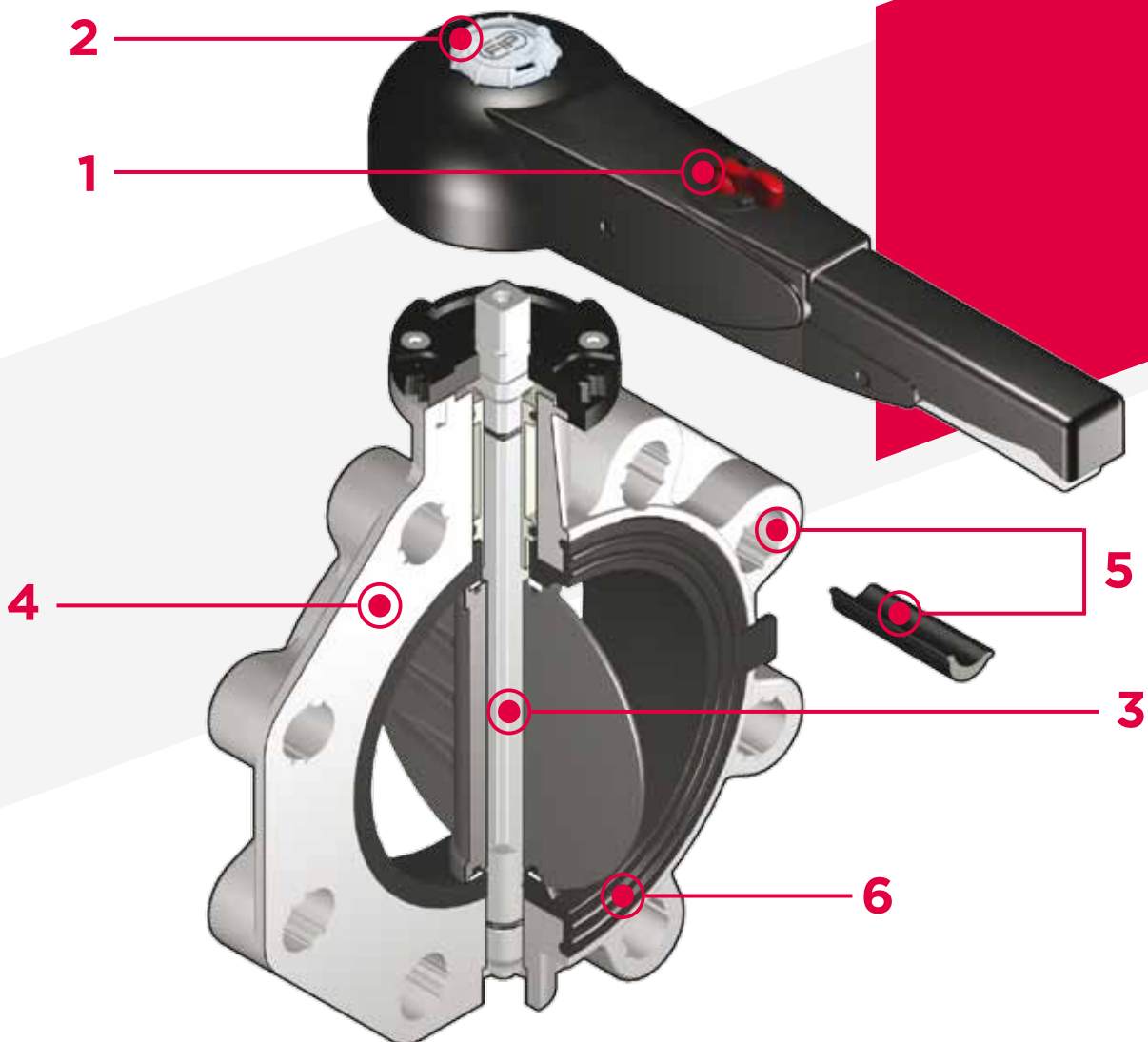
## DN 40÷300

The FK is a butterfly valve for shutting off or regulating flow, with structural characteristics that make it ideal for industrial applications requiring high performance and long-term reliability. This valve is also equipped with the customisable Labelling System.

### BUTTERFLY VALVE

- Interchangeable Disk in PVC-C with through shaft, available in different thermoplastic materials: PVC-U, PP-H, ABS, PVDF
- Overall dimensions of the valve in accordance with standard ISO 5752 (DN 40÷200 Medium Series 25, DN 250÷ 300 Long Series 16) and DIN 3202 K2 and ISO 5752 (DN 65÷200 K2, DN 250÷300 K3)
- Can also be installed as an end line valve, bottom discharge valve or tank dump valve
- **Special Lug version** PN 10 fully drilled to DIN 2501 or ANSI B16.5 cl.150 with **molded-in AISI 316 stainless steel threaded inserts**
- Possibility of installing a manual reducer or pneumatic and/or electric actuators by applying ISO standard drilling pattern PP-GR flanges. DN 40 ÷ 200 valve fitted with plate with rack in PP-GR. For actuated versions with flange drilled according to ISO 5211 F05, F07, F10
- DN 250÷300 valve, fitted with one-piece top flange in high mechanical strength PP-GR with mounting flange for internal components with drilling according to standard ISO 5211 F10, F12, F14

Technical specifications	
<b>Construction</b>	Bi-directional centric butterfly valve
<b>Size range</b>	DN 40÷300
<b>Nominal pressure</b>	<b>Wafer version</b> <b>DN 40÷50:</b> PN 16 with water at 20° C <b>DN 65÷250:</b> PN 10 with water at 20° C <b>DN 300:</b> PN 8 with water at 20° C <b>Lug version</b> <b>DN 65÷200:</b> PN 10 with water at 20° C <b>DN 250÷300:</b> PN 6 with water at 20° C
<b>Temperature range</b>	0 °C ÷ 100 °C
<b>Coupling standards</b>	<b>Flanging system:</b> EN ISO 15493, DIN 2501, ISO 7005-1, EN 1092-1, ASTM B16.5 Cl.150
<b>Reference standards</b>	<b>Construction criteria:</b> EN ISO 16136, EN ISO 15493 <b>Test methods and requirements:</b> ISO 9393 <b>Actuator couplings:</b> ISO 5211
<b>Valve material</b>	<b>Body:</b> PP-GR <b>Disk:</b> PVC-C <b>Stem:</b> STAINLESS steel AISI 420. On request STAINLESS steel AISI 316
<b>Seal material</b>	Liner: EPDM, FPM. On request NBR
<b>Control options</b>	Hand lever operated (DN 40÷200); Gearbox, pneumatic actuator, electric actuator



**1 Ergonomic handle** in HIPVC equipped with **locking and unlocking device, release, quick operation and graduated adjustment** in 10 intermediate positions (DN 40÷200). The operating range, starting from the first few degrees of valve opening, also guarantees extremely low pressure drops

**2 Customisable Labelling System:** integrated module in the handle, made of a transparent protection plug customisable tag holder using the LSE set (available as accessory). The **customisation lets you identify the valve on the system** according to specific needs.

**3 STAINLESS steel square section stem** completely isolated from the fluid complying with standard ISO 5211:  
 DN 40÷65: 11 mm  
 DN 80÷100: 14 mm  
 DN 125÷150: 17 mm  
 DN 200: 22 mm  
 DN 250÷300: 27 mm

**4 Body in polypropylene** based compound **reinforced with fibreglass (PP-GR) resistant to UV rays** and characterised by **high mechanical strength**.

**5 Drilling pattern with oval slots** that allow coupling to flanges according to numerous international standards. The special **self-centring inserts in ABS** supplied for DN 40÷200 guarantee the **correct axial alignment** of the valve during installation.  
 For DN 250÷300 valves, the drilling pattern for the self-centring system is of the traditional type according to DIN and ANSI standards

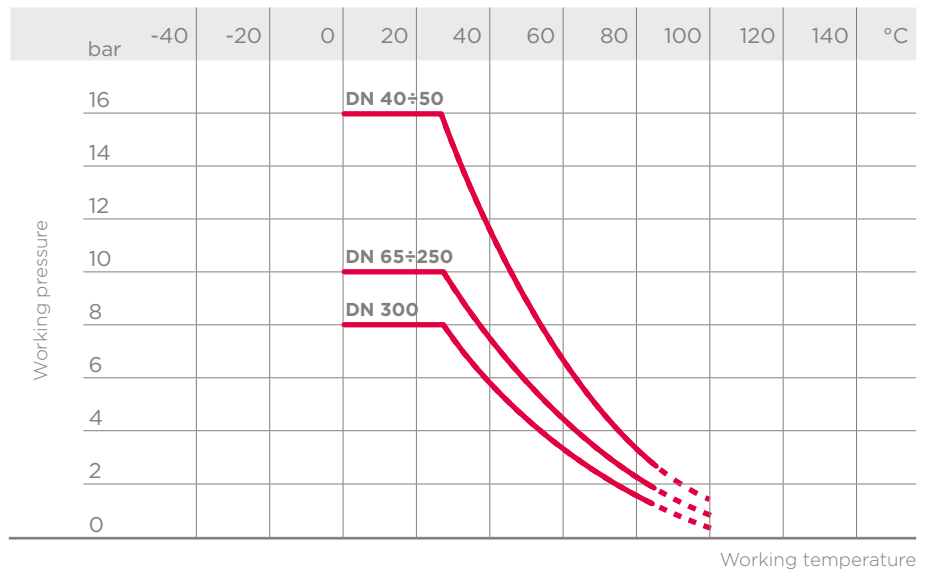
**6 Interchangeable liner** with the dual function of forming a hydraulic seal and isolating the body from the fluid

# TECHNICAL DATA

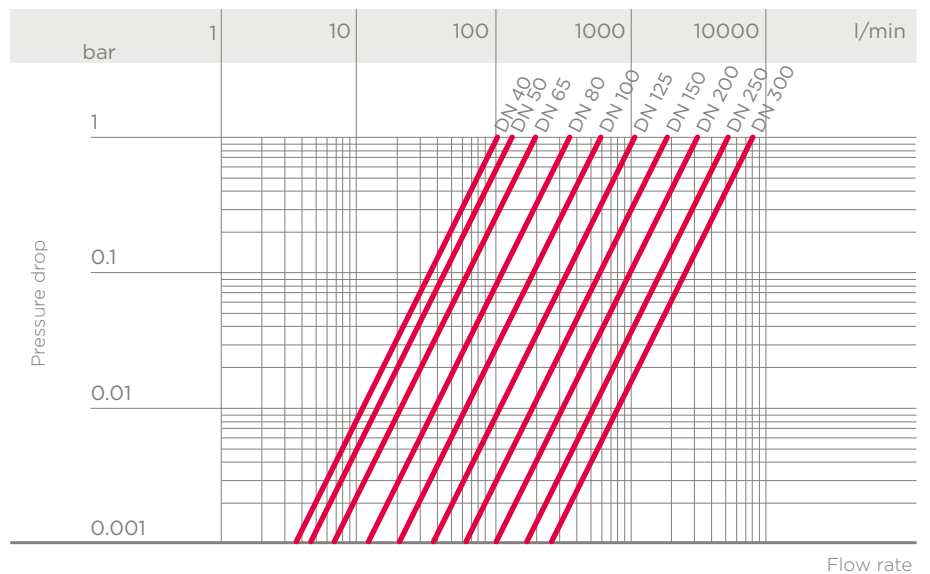
## PRESSURE VARIATION ACCORDING TO TEMPERATURE

For water and non-hazardous fluids to which the material is classified as CHEMICALLY RESISTANT. In other cases, a reduction of the nominal pressure PN is required (25 years with safety factor).

Note: When using PVC-C at working temperatures higher than 90°, it is advisable to first contact the service centre.



## PRESSURE DROP GRAPH



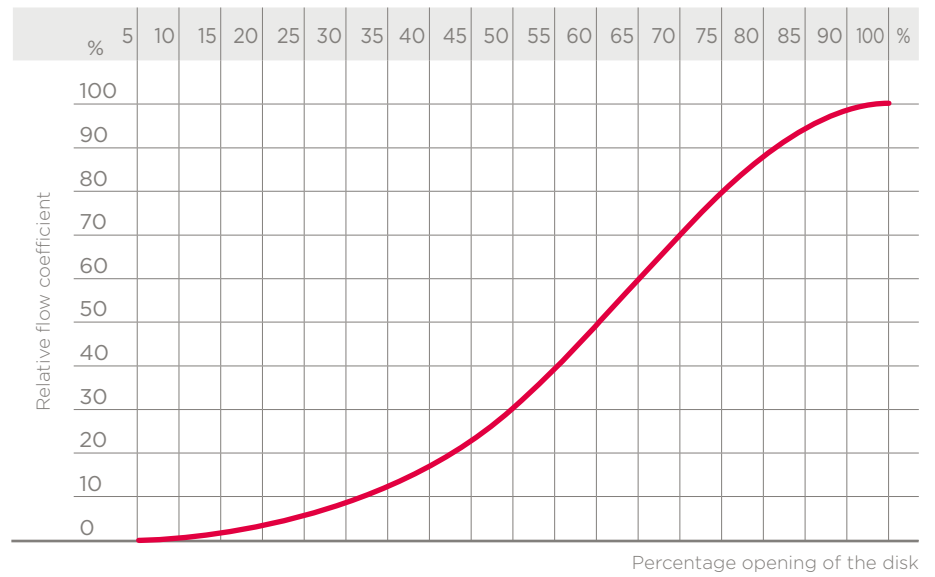
## K<sub>v</sub>100 FLOW COEFFICIENT

The K<sub>v</sub>100 flow coefficient is the Q flow rate of litres per minute of water at a temperature of 20°C that will generate Δp= 1 bar pressure drop at a certain valve position.

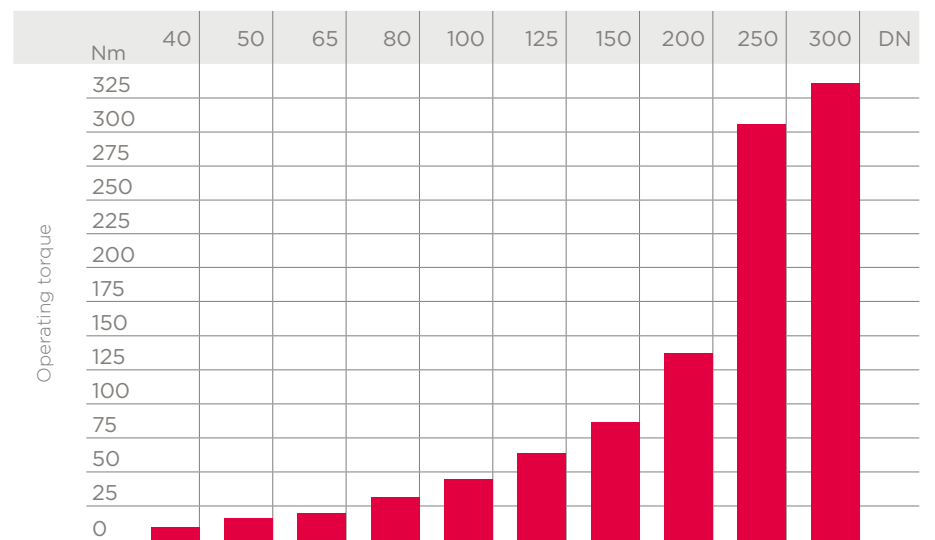
The K<sub>v</sub>100 values shown in the table are calculated with the valve completely open.

DN	40	50	65	80	100	125	150	200	250	300
K <sub>v</sub> 100 l/min	1000	1285	1700	3550	5900	9850	18700	30500	53200	81600

## RELATIVE FLOW COEFFICIENT GRAPH

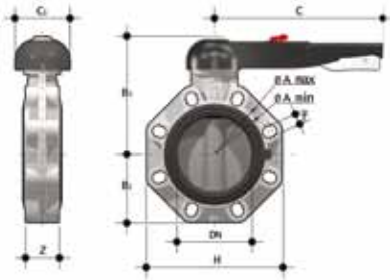


## OPERATING TORQUE AT MAXIMUM WORKING PRESSURE



The information in this leaflet is provided in good faith. No liability will be accepted concerning technical data that is not directly covered by recognised international standards. FIP reserves the right to carry out any modification. Products must be installed and maintained by qualified personnel.

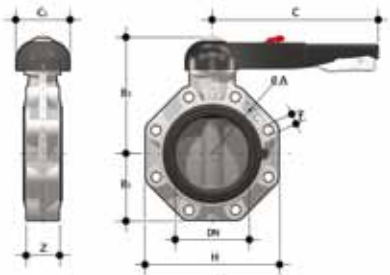
# DIMENSIONS



## FKOC/LM

Hand operated Butterfly valve

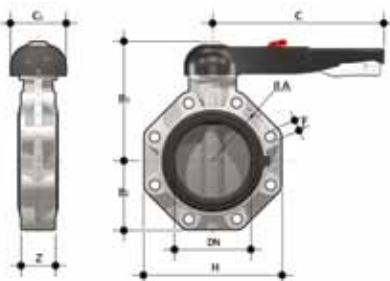
d - Size	DN	PN	A min	A max	B <sub>2</sub>	B <sub>3</sub>	C	C <sub>1</sub>	H	U	Z	g	EPDM Code	FPM Code
50 - 1" 1/2	40	16	99	109	60	137	175	100	132	4	33	900	FKOCLM050E	FKOCLM050F
63 - 2"	50	16	115	125.5	70	143	175	100	147	4	43	1080	FKOCLM063E	FKOCLM063F
75 - 2" 1/2	65	10	128	144	80	164	175	110	165	4	46	1470	FKOCLM075E	FKOCLM075F
90 - 3"	80	10	145	160	93	178	272	110	185	8	49	1870	FKOCLM090E	FKOCLM090F
110 - 4"	100	10	165	190	107	192	272	110	211	8	56	2220	FKOCLM110E	FKOCLM110F
140 - 5"	125	10	204	215	120	212	330	110	240	8	64	3100	FKOCLM140E	FKOCLM140F
160 - 6"	150	10	230	242	134	225	330	110	268	8	70	3850	FKOCLM160E	FKOCLM160F
225 - 8"	200	10	280	298	161	272	420	122	323	8	71	6750	FKOCLM225E	FKOCLM225F



## FKOC/LM LUG ISO-DIN

Hand operated Butterfly valve, version Lug ISO-DIN

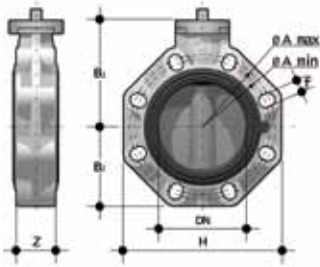
d	DN	PN	øA	B <sub>2</sub>	B <sub>3</sub>	C	C <sub>1</sub>	f	H	U	Z	g	EPDM Code	FPM Code
75	65	10	145	80	164	175	110	M16	165	4	46	1870	FKOLCLM075E	FKOLCLM075F
90	80	10	160	93	178	272	100	M16	185	8	49	2670	FKOLCLM090E	FKOLCLM090F
110	100	10	180	107	192	272	110	M16	211	8	56	3020	FKOLCLM110E	FKOLCLM110F
140	125	10	210	120	212	330	110	M16	240	8	64	4700	FKOLCLM140E	FKOLCLM140F
160	150	10	240	134	225	330	110	M20	268	8	70	5450	FKOLCLM160E	FKOLCLM160F
225	200	10	295	161	272	420	122	M20	323	8	71	8350	FKOLCLM225E	FKOLCLM225F



## FKOC/LM LUG ANSI

Hand operated Butterfly valve, version Lug ANSI

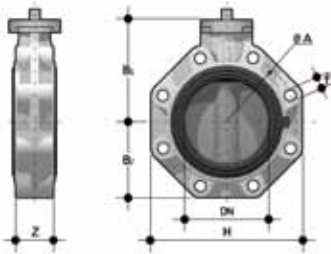
d	DN	PN	øA	B <sub>1</sub>	B <sub>2</sub>	C	C <sub>1</sub>	f	H	U	Z	g	EPDM Code	FPM Code
2" 1/2	65	10	139.7	119	80	175	110	5/8"	165	4	46	1870	FKOALCLM212E	FKOALCLM212F
3"	80	10	152.4	133	93	272	100	5/8"	185	8	49	2670	FKOALCLM300E	FKOALCLM300F
4"	100	10	190.5	147	107	272	110	5/8"	211	8	56	3020	FKOALCLM400E	FKOALCLM400F
5"	125	10	215.9	167	120	330	110	3/4"	240	8	64	4700	FKOALCLM500E	FKOALCLM500F
6"	150	10	241.3	180	134	330	110	3/4"	268	8	70	5450	FKOALCLM600E	FKOALCLM600F
8"	200	10	298.4	227	161	420	122	3/4"	323	8	71	8350	FKOALCLM800E	FKOALCLM800F



## FKOC/FM

Butterfly valve with bare shaft

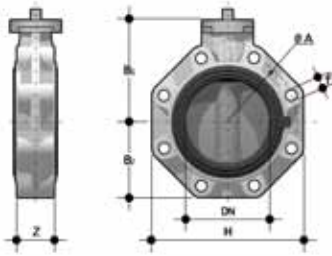
d - Size	DN	PN	A min	A max	øA	B <sub>1</sub>	B <sub>2</sub>	f	H	U	Z	g	EPDM Code	FPM Code
50 - 1" 1/2	40	16	99	109	-	106	60	19	132	4	33	574	FKOCFM050E	FKOCFM050F
63 - 2"	50	16	115	125.5	-	112	70	19	147	4	43	754	FKOCFM063E	FKOCFM063F
75 - 2" 1/2	65	10	128	144	-	119	80	19	165	4	46	1000	FKOCFM075E	FKOCFM075F
90 - 3"	80	10	145	160	-	133	93	19	185	8	49	1400	FKOCFM090E	FKOCFM090F
110 - 4"	100	10	165	190	-	147	107	19	211	8	56	1750	FKOCFM110E	FKOCFM110F
140 - 5"	125	10	204	215	-	167	120	23	240	8	64	2550	FKOCFM140E	FKOCFM140F
160 - 6"	150	10	230	242	-	180	134	23	268	8	70	3300	FKOCFM160E	FKOCFM160F
225 - 8"	200	10	280	298	-	227	161	23	323	8	71	6000	FKOCFM225E	FKOCFM225F
280	250	10	-	-	350	248	210	22	405	12	114	12000	FKOCFM280E	FKOCFM280F
315	300	8	-	-	400	305	245	29	475	12	114	19000	FKOCFM315E	FKOCFM315F
10"	250	10	-	-	350	248	210	25.4	405	12	114	12000	FKOACFM810E	FKOACFM810F
12"	300	8	-	-	400	305	245	25.4	475	12	114	19000	FKOACFM812E	FKOACFM812F



## FKOC/FM LUG ISO-DIN

Butterfly valve with bare shaft, version Lug ISO-DIN

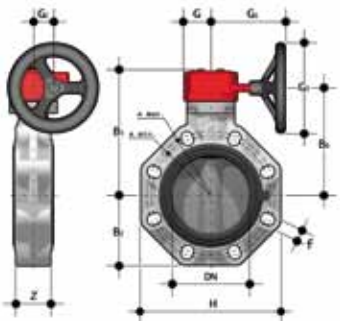
d	DN	PN	øA	B <sub>1</sub>	B <sub>2</sub>	f	H	U	Z	g	EPDM Code	FPM Code
75	65	10	145	119	80	M16	165	4	46	1400	FKOLCFM075E	FKOLCFM075F
90	80	10	160	133	93	M16	185	8	49	2200	FKOLCFM090E	FKOLCFM090F
110	100	10	180	147	107	M16	211	8	56	2550	FKOLCFM110E	FKOLCFM110F
140	125	10	210	167	120	M16	240	8	64	4150	FKOLCFM140E	FKOLCFM140F
160	150	10	240	180	134	M20	268	8	70	4900	FKOLCFM160E	FKOLCFM160F
225	200	10	295	227	161	M20	323	8	71	7600	FKOLCFM225E	FKOLCFM225F



## FKOC/FM LUG ANSI

Butterfly valve with bare shaft, version Lug ANSI

d	DN	PN	øA	B <sub>1</sub>	B <sub>2</sub>	f	H	U	Z	g	EPDM Code	FPM Code
2"1/2	65	10	145	119	80	5/8"	165	4	46	1400	FKOALCFM212E	FKOALCFM212F
3"	80	10	160	133	93	5/8"	185	8	49	2200	FKOALCFM300E	FKOALCFM300F
4"	100	10	180	147	107	5/8"	211	8	56	2550	FKOALCFM400E	FKOALCFM400F
5"	125	10	210	167	120	3/4"	240	8	64	4150	FKOALCFM500E	FKOALCFM500F
6"	150	10	240	180	134	3/4"	268	8	70	4900	FKOALCFM600E	FKOALCFM600F
8"	200	10	295	227	161	3/4"	323	8	71	7600	FKOALCFM800E	FKOALCFM800F
10"	250	6	362	248	210	7/8"	405	12	114	16800	FKOALCFM810E	FKOALCFM810F
12"	300	6	431.8	305	245	7/8"	475	12	114	23800	FKOALCFM812E	FKOALCFM812F



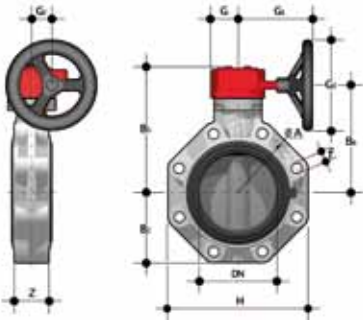
## FKOC/RM

Gearbox operated Butterfly valve

d - Size	DN	PN	A <sub>min</sub>	A <sub>max</sub>	øA	B <sub>2</sub>	B <sub>5</sub>	B <sub>6</sub>	G	G <sub>1</sub>	G <sub>2</sub>	G <sub>3</sub>	H	U	Z	g	EPDM Code	FPM Code
75 - 2" 1/2	65	10	128	144	-	80	174	146	48	135	39	125	165	4	46	2400	FKOACRM075E	FKOACRM075F
90 - 3"	80	10	145	160	-	93	188	160	48	135	39	125	185	8	49	2800	FKOACRM090E	FKOACRM090F
110 - 4"	100	10	165	190	-	107	202	174	48	135	39	125	211	8	56	3150	FKOACRM110E	FKOACRM110F
140 - 5"	125	10	204	215	-	120	222	194	48	144	39	200	240	8	64	4450	FKOACRM140E	FKOACRM140F
160 - 6"	150	10	230	242	-	134	235	207	48	144	39	200	268	8	70	5200	FKOACRM160E	FKOACRM160F
225 - 8"	200	10	280	298	-	161	287	256	65	204	60	200	323	8	71	9300	FKOACRM225E	FKOACRM225F
*280	250	10	335	362	350	210	317	281	88	236	76	250	405	8	114	18600	FKOACRM280E	FKOACRM280F
*315	300	8	390	432	400	245	374	338	88	236	76	250	475	12	114	25600	FKOACRM315E	FKOACRM315F
**10"	250	10	-	362	350	210	317	281	88	236	-	250	405	12	114	18600	FKOACRM810E	FKOACRM810F
**12"	300	8	-	431.8	400	245	374	338	88	236	-	250	475	12	114	25600	FKOACRM812E	FKOACRM812F

\* ISO-DIN  
\*\* ANSI B16.5 cl.150

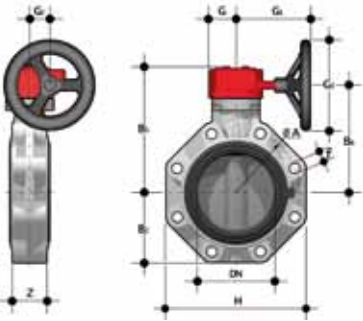




## FKOC/RM LUG ISO-DIN

Gearbox operated Butterfly valve, version Lug ISO-DIN

d	DN	PN	øA	B <sub>2</sub>	B <sub>5</sub>	B <sub>6</sub>	f	G	G <sub>1</sub>	G <sub>2</sub>	G <sub>3</sub>	H	U	Z	g	EPDM Code	FPM Code
75	65	10	145	80	174	146	M16	48	135	39	125	165	4	46	2800	FKOLCRM075E	FKOLCRM075F
90	80	10	160	93	188	160	M16	48	135	39	125	185	8	49	3600	FKOLCRM090E	FKOLCRM090F
110	100	10	180	107	202	174	M16	48	135	39	125	211	8	56	3950	FKOLCRM110E	FKOLCRM110F
140	125	10	210	120	222	194	M16	48	144	39	200	240	8	64	6050	FKOLCRM140E	FKOLCRM140F
160	150	10	240	134	235	207	M20	48	144	39	200	268	8	70	6800	FKOLCRM160E	FKOLCRM160F
225	200	10	295	161	287	256	M20	65	204	60	200	323	8	71	10900	FKOLCRM225E	FKOLCRM225F



## FKOC/RM LUG ANSI

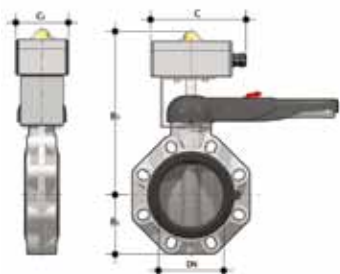
Gearbox operated Butterfly valve, version Lug ANSI

d	DN	PN	B <sub>2</sub>	B <sub>5</sub>	B <sub>6</sub>	H	Z	øA	f	G	G <sub>1</sub>	G <sub>2</sub>	G <sub>3</sub>	U	g	EPDM Code	FPM Code
2"1/2	65	10	80	174	146	165	46	139.7	5/8"	48	135	39	125	4	2800	FKOALCRM212E	FKOALCRM212F
3"	80	10	93	188	160	185	49	152.4	5/8"	48	135	39	125	8	3600	FKOALCRM300E	FKOALCRM300F
4"	100	10	107	202	174	211	56	190.5	5/8"	48	135	39	125	8	3950	FKOALCRM400E	FKOALCRM400F
5"	125	10	120	222	194	240	64	215.9	3/4"	48	144	39	200	8	6050	FKOALCRM500E	FKOALCRM500F
6"	150	10	134	235	207	268	70	241.3	3/4"	48	144	39	200	8	6800	FKOALCRM600E	FKOALCRM600F
8"	200	10	161	287	256	323	71	298.4	3/4"	65	204	60	200	8	10900	FKOALCRM800E	FKOALCRM800F
10"	250	6	210	317	281	405	114	362	7/8"	88	236	76	250	12	23400	FKOALCRM810E	FKOALCRM810F
12"	300	6	245	374	338	475	114	431.8	7/8"	88	236	76	250	12	30400	FKOALCRM812E	FKOALCRM812F

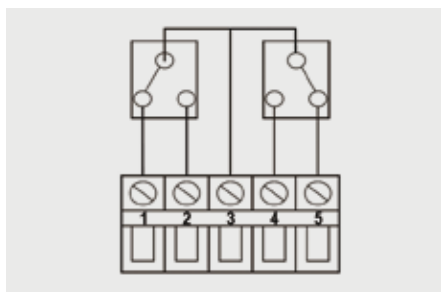
# ACCESSORIES

## FK MS

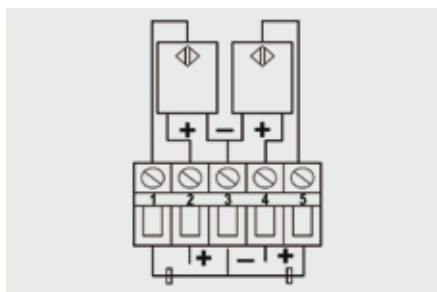
The MS kit lets you install a limit switch box with electromechanical or inductive micro switches on a manual FK/LM valve to remotely signal the valve position (open-closed). The kit can be assembled on the valve even if already installed on the system.



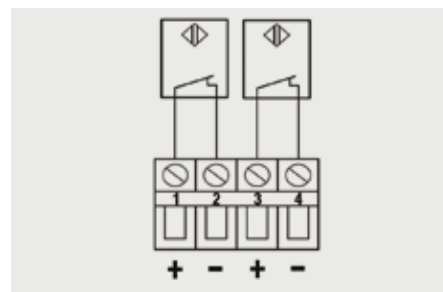
DN	B <sub>2</sub>	B <sub>3</sub>	C <sub>1</sub>	Protection rate	Code electromechanical	Code inductive	Code Namur
40	60	248	80	IP67	FKMS0M	FKMS0I	FKMS0N
50	70	254	80	IP67	FKMS0M	FKMS0I	FKMS0N
65	80	261	80	IP67	FKMS0M	FKMS0I	FKMS0N
80	93	275	80	IP67	FKMS1M	FKMS1I	FKMS1N
100	107	289	80	IP67	FKMS1M	FKMS1I	FKMS1N
125	120	309	80	IP67	FKMS1M	FKMS1I	FKMS1N
150	134	322	80	IP67	FKMS1M	FKMS1I	FKMS1N
200	161	369	80	IP67	FKMS2M	FKMS2I	FKMS2N



Electromechanical



Inductive



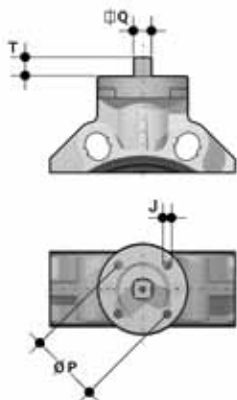
Namur

## LSE

Customisation and label printing set for Easyfit handle made up of precut adhesive sheets and software for guided label creation.



DN	Code
40	LSE040
50	LSE040
65	LSE040
80	LSE040
100	LSE040
125	LSE040
150	LSE040
200	LSE040



## ACTUATOR MOUNTING FLANGE

The valve can be equipped with standard pneumatic or electric actuators and gearbox for heavy-duty operations, using a flange in PP-GR reproducing the drilling pattern provided for by standard ISO 5211.

DN	J	P	Ø	T	Q
40	7	50	F 05	12	11
50	7	50	F 05	12	11
65	7/9	50/70	F 05/F 07	12	11
80	9	70	F 07	16	14
100	9	70	F 07	16	14
125	9	70	F 07	19	17
150	9	70	F 07	19	17
200	11	102	F 10	24	22
200	11	102	F 10	24	22
250	11/13/17	102/125/140	F 10/F 12/F 14	29	27
300	11/13/17	102/125/140	F 10/F 12/F 14	29	27

## CUSTOMISATION

The FK valve is equipped with the customisable Labelling System.

This system lets you create special labels to insert in the handle. This makes it extremely easy to apply company logos, identification serial numbers or service indications such as, for example, the valve function in the system, the transported fluid, but also specific information for customer service, such as the customer name or installation date or location on the valves.

The specific LCE module is a standard supply and is made up of a rigid transparent water-resistant PVC plug (A-C) and white tag holder (B) made of the same material, one side of which bears the FIP logo (fig. 1).

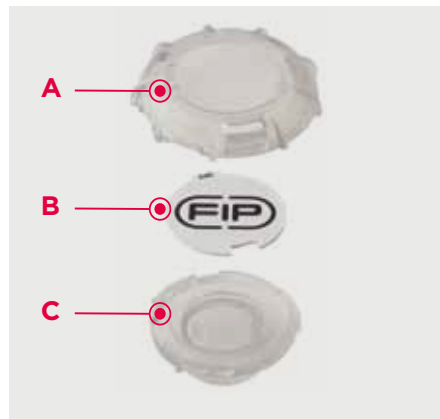
The tag holder, inserted in the plug, can be removed and, once overturned, used for customisation by applying labels printed with the software supplied with the LSE set. Proceed as follows to apply the label on the valve:

- 1) Remove the upper part of the transparent plug (A) rotating it counter-clockwise as indicated by the word "Open" on the plug and remove it.
- 2) Extract the tag holder from its housing on the lower part of the plug (C)
- 3) Apply the adhesive label on the holder (B) to align the profiles matching the tab position.
- 4) Reinsert the tag holder in its housing at the bottom of the plug
- 5) Reposition the top of the plug in the housing rotating it clockwise; this way the label is protected against the elements.

Fig. 1

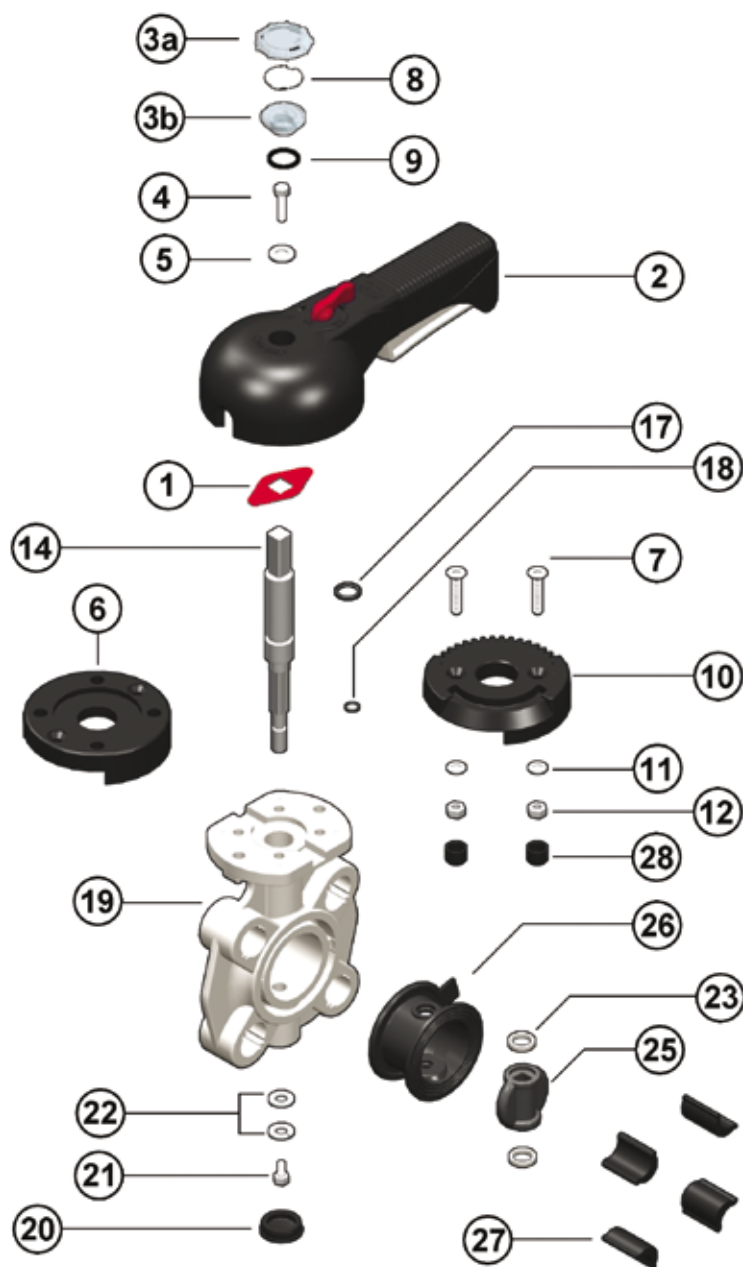


Fig. 2



# COMPONENTS

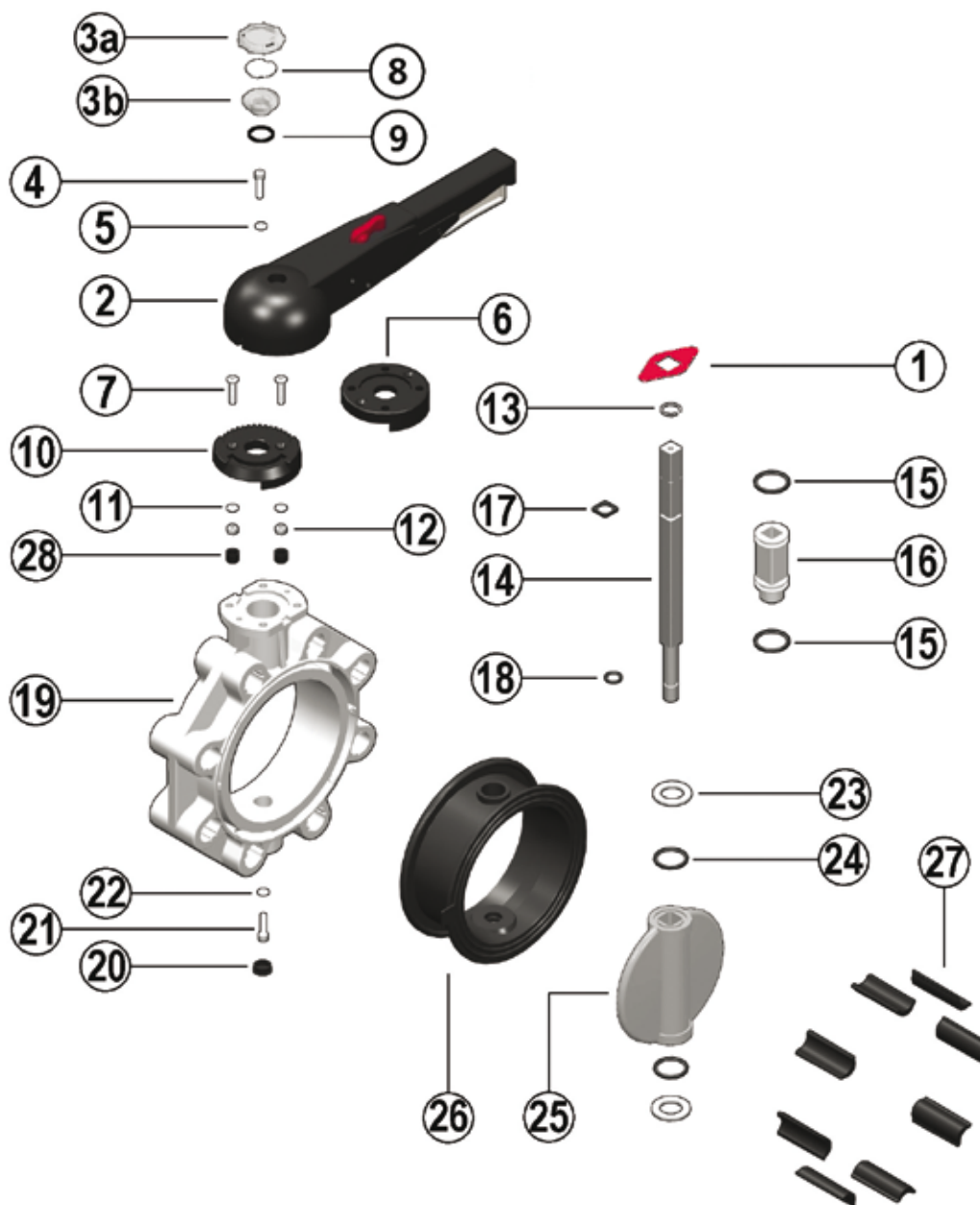
## EXPLODED VIEW DN 40÷50



- |   |   |   |
|---|---|---|
| <b>1</b> · Position indicator (PA - 1)              | <b>9</b> · O-Ring (NBR - 1)                   | <b>20</b> · Protection plug (PE - 1)      |
| <b>2</b> · Handle (HIPVC - 1)                       | <b>10</b> · Plate (PP-GR - 1)                 | <b>21</b> · Screw (STAINLESS steel - 1)   |
| <b>3a/b</b> · Transparent protection plug (PVC - 1) | <b>11</b> · Washer (STAINLESS steel - 2)      | <b>22</b> · Washer (STAINLESS steel - 1)  |
| <b>4</b> · Fastening screw (STAINLESS steel - 1)    | <b>12</b> · Nut (STAINLESS steel - 2)         | <b>23</b> · Anti-friction ring (PTFE - 2) |
| <b>5</b> · Washer (STAINLESS steel - 1)             | <b>13</b> · Seeger ring (STAINLESS steel - 1) | <b>24</b> · Disk O-Ring (EPDM or FPM - 2) |
| <b>6</b> · Flange (PP-GR - 1)                       | <b>14</b> · Stem (STAINLESS steel - 1)        | <b>25</b> · Disk (PVC-C - 1)              |
| <b>7</b> · Screw (STAINLESS steel - 2)              | <b>15</b> · Bush O-Ring (EPDM or FPM - 2)     | <b>26</b> · Liner (EPDM or FPM - 1)       |
| <b>8</b> · Tag holder (PVC-U - 1)                   | <b>16</b> · Bush (Nylon - 1)                  | <b>27</b> · Inserts (ABS - 4-8)           |
|   | <b>17</b> · Stem O-Ring (EPDM or FPM - 1)     | <b>28</b> · Plug (PE - 2)                 |
|   | <b>18</b> · Stem O-Ring (EPDM or FPM - 1)     |   |
|   | <b>19</b> · Body (PP-GR - 1)                  |   |

The material of the component and the quantity supplied are indicated between brackets

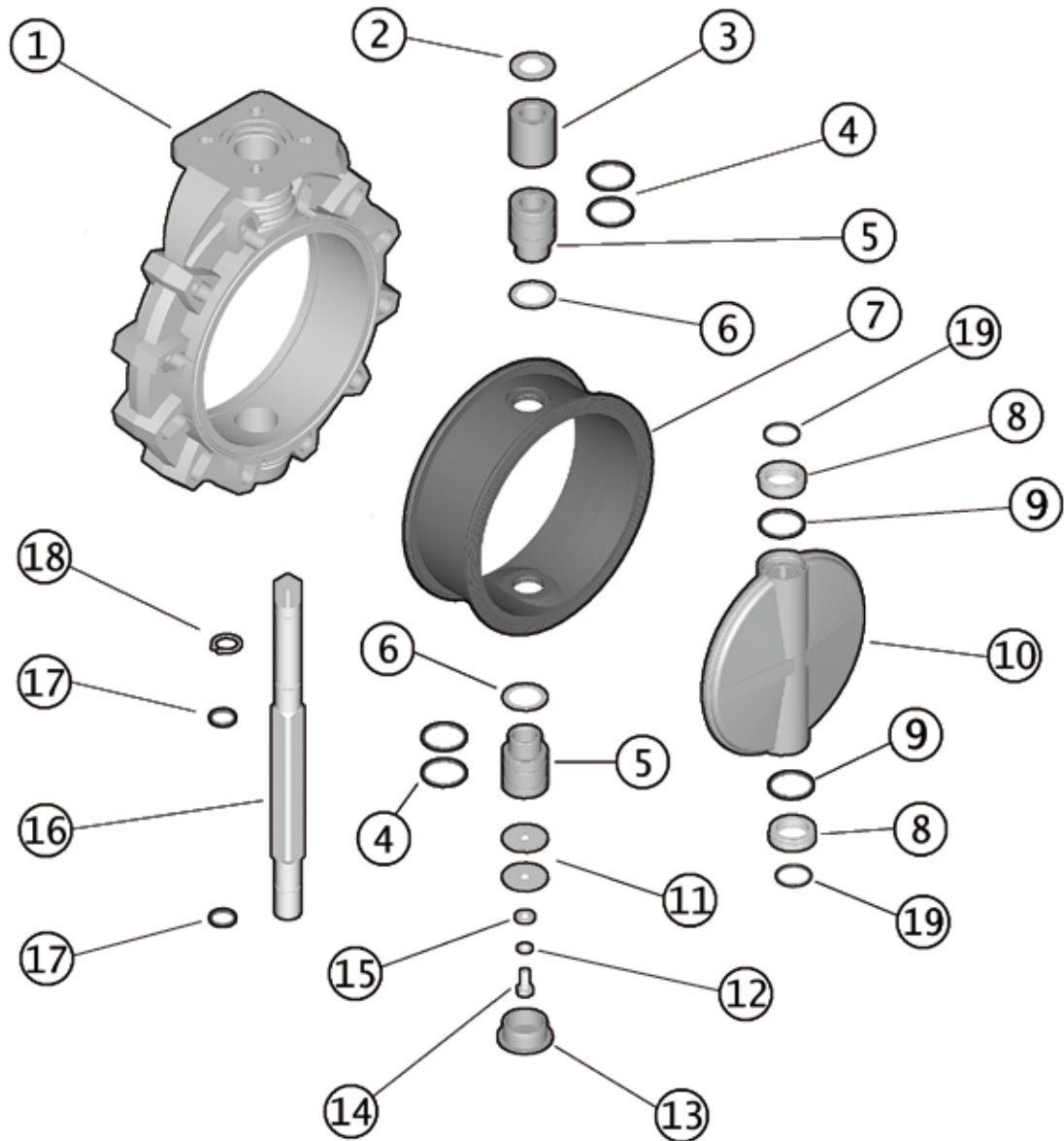
## EXPLODED VIEW DN 65÷200



- |   |   |   |
|---|---|---|
| <b>1</b> · Position indicator (PA - 1)              | <b>9</b> · O-Ring (NBR - 1)                   | <b>20</b> · Protection plug (PE - 1)      |
| <b>2</b> · Handle (HIPVC - 1)                       | <b>10</b> · Plate (PP-GR - 1)                 | <b>21</b> · Screw (STAINLESS steel - 1)   |
| <b>3a/b</b> · Transparent protection plug (PVC - 1) | <b>11</b> · Washer (STAINLESS steel - 2)      | <b>22</b> · Washer (STAINLESS steel - 1)  |
| <b>4</b> · Fastening screw (STAINLESS steel - 1)    | <b>12</b> · Nut (STAINLESS steel - 2)         | <b>23</b> · Anti-friction ring (PTFE - 2) |
| <b>5</b> · Washer (STAINLESS steel - 1)             | <b>13</b> · Seeger ring (STAINLESS steel - 1) | <b>24</b> · Disk O-Ring (EPDM or FPM - 2) |
| <b>6</b> · Flange (PP-GR - 1)                       | <b>14</b> · Stem (STAINLESS steel - 1)        | <b>25</b> · Disk (PVC-C - 1)              |
| <b>7</b> · Screw (STAINLESS steel - 2)              | <b>15</b> · Bush O-Ring (EPDM or FPM - 2)     | <b>26</b> · Liner (EPDM or FPM - 1)       |
| <b>8</b> · Tag holder (PVC-U - 1)                   | <b>16</b> · Bush (Nylon - 1)                  | <b>27</b> · Inserts (ABS - 4-8)           |
|   | <b>17</b> · Stem O-Ring (EPDM or FPM - 1)     | <b>28</b> · Plug (PE - 2)                 |
|   | <b>18</b> · Stem O-Ring (EPDM or FPM - 1)     |   |
|   | <b>19</b> · Body (PP-GR - 1)                  |   |

The material of the component and the quantity supplied are indicated between brackets

## EXPLODED VIEW DN 250÷300



- |  |  |   |
|--|--|---|
| <b>1</b> • Body (PP-GR - 1)              | <b>9</b> • Disk O-Ring (EPDM or FPM - 2) | <b>16</b> • Stem (STAINLESS steel - 1)        |
| <b>2</b> • Washer (STAINLESS steel - 1)  | <b>10</b> • Disk (PVC-C - 1)             | <b>17</b> • Stem O-Ring (EPDM or FPM - 2)     |
| <b>3</b> • Bush (PP - 1)                 | <b>11</b> • Washer (STAINLESS steel - 2) | <b>18</b> • Seeger ring (STAINLESS steel - 1) |
| <b>4</b> • Bush O-Ring (EPDM or FP - 4)  | <b>12</b> • Washer (STAINLESS steel - 1) | <b>19</b> • O-Ring (EPDM or FPM - 2)          |
| <b>5</b> • Bush (PP - 2)                 | <b>13</b> • Protection plug (PE - 1)     |   |
| <b>6</b> • Washer (PTFE - 2)             | <b>14</b> • Screw (STAINLESS steel - 1)  |   |
| <b>7</b> • Liner (EPDM or FPM - 1)       | <b>15</b> • Washer (STAINLESS steel - 1) |   |
| <b>8</b> • Anti-friction ring (PTFE - 2) |  |   |

The material of the component and the quantity supplied are indicated between brackets

## DISASSEMBLY

### DN 40÷200

- 1) Remove the LCE module consisting of the rigid transparent PVC plug (3a-3b) and white tag holder (8) and remove screw (2) and washer (3) (fig.3).
- 2) Remove the handle (2).
- 3) Remove the screws (7) and plate (10) from the body (19).
- 4) Remove the protection plug (20) and screw (21) with the washer (22).
- 5) Extract the stem (14) and disk (25).
- 6) Remove the anti-friction rings (23) and (DN 65÷200 only) O-Rings (24).
- 7) Remove the liner (26) from the body (19).
- 8) Remove the Seeger ring (13) and (DN 65÷200 only) guide bush (16).
- 9) Remove (DN 65÷200 only) the O-Rings (15) and (17, 18).

### DN 250÷300

- 1) Remove the protection plug (13) and screw (14) with the washers (11-15).
- 2) Extract the stem (16) and disk (10).
- 3) Remove the seal (7) from the body (1).
- 4) Remove the Seeger ring (18) and guide bushes (5-3) with washer (2).
- 5) Extract the lower bush (5).
- 6) Remove O-Rings (4) and (17).

## ASSEMBLY

### DN 40÷200

- 1) Place the liner (26) on the body (19).
- 2) Insert the O-Rings (17) and (18) on the stem (14).
- 3) Insert the O-Rings (15) on the guide bush (16) and the bush on the stem. Lock the bush using the Seeger ring (13).
- 4) Position the O-Rings (24) and then the anti-friction rings (23) on the disk (25) and the disk inside the body, after having lubricated the liner (26).
- 5) Insert the through stem (14) in the body (19) and disk (25).
- 6) Tighten screw (21) with washer (22) and insert the protection plug (20).
- 7) Position the plate (10) on the body (19) and tighten screws (7).
- 8) Position the handle (2) on the stem (14).
- 9) Tighten screw (4) with washer (5) and replace the LCE module consisting of the rigid transparent PVC plug (3a-3b) and white tag holder (8).

### DN 250÷300

- 1) Place the liner (7) on the body (1).
- 2) Insert the O-Rings (4) and washer (6) on bushes (5).
- 3) Insert the O-Rings (17) on the stem (16); insert the upper bush (5), bush (3), washer (2) on the stem and fix them with Seeger ring (18).
- 4) Insert the seals (19-9) on the anti-friction rings (8).
- 5) Position the washers (8) in the seatings on the disk (10), and the disk inside the body (1) after having lubricated the liner (7).
- 6) Insert the through stem (16) in the body and disk.
- 7) Position the lower bush (5) from below.
- 8) Tighten screws (14) with washers (11-15) and insert the protection plug (13).

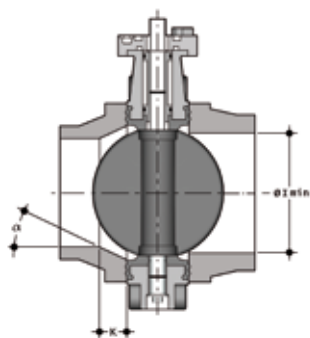
Fig. 3



**Note:** during assembly, it is advisable to lubricate the rubber seals. It should be remembered that mineral oils are not recommended for this task as they react aggressively with EPDM rubber.

# INSTALLATION

## JOINTS



Before proceeding with the installation of the stubs, check that the bore of the fittings has sufficient clearance to allow the valve disk to open correctly. Also check the maximum coupling distance for the liner. Before proceeding with the installation of the FK valve, check that the bore of the stub allows the correct opening of the disk.

DN	l min.
40	25
50	28
65	47
80	64
100	84
125	108
150	134
200	187
250	225
300	280

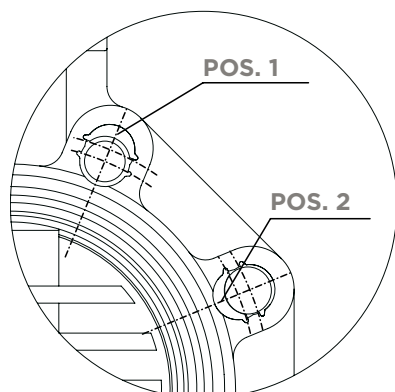
For the installation of PP-PE stubs, for butt welding a short spigot or electrofusion/butt welding a long spigot, check the valve-stub-flange couplings and the K - a chamfer dimensions where necessary according to the different SDR's in the following table.

	d	DN	50	63	75	90	110	125	140	160	180	200	225	250	280	315
			40	50	65	80	100	100	125	150	150	200	200	250	250	300
FK valve	50	40														
	63	50														
	75	65														
	90	80														
	110	100														
	140	125														
	160	150														
	225	200														
	280	250														
	315	300														
SDR	17/17.6											k=26.5 a=20°		k=15.7 a=25°		k=13.3 a=25°
	11									k=35 a=20°		k=35 a=25°	k=40 a=15°	k=32.5 a=25°	k=35 a=25°	k=34.5 a=25°
	7.4				k=10 a=35°	k=15 a=35°		k=20 a=30°	k=35 a=20°	k=15 a=35°	k=40 a=20°	k=35 a=30°	k=55 a=30°	k=35 a=30°	k=65 a=30°	

Short/long spigot stubs according to EN ISO 15494 and DIN 16962/16963 and flange



## POSITIONING THE INSERTS



Place the inserts in the holes according to the positions indicated in the table, from the side corresponding to the letters D and DN in order to facilitate the insertion of the stud-bolts and the coupling with the flanges (DN 40 ÷ 200). The self-centring inserts must be inserted in the guides in the slots in the valve body on the side with the writing, with the writing facing upwards, and positioned according to the type of flange drilling, as indicated in the following table:

DN	DIN 2501 PN6, EN 1092-1, BS 4504 PN6, DIN 8063 PN6	DIN 2501 PN10/16, EN 1092-1, BS 4504 PN 10/16, DIN 8063 PN 10/16, EN ISO 15493	BS 10 table A-D-E Spec D-E	BS 1560 cl.150, ANSI B16.5 cl.150 *	JIS B 2220 K5
DN 40	Pos. 1	Pos. 2	Pos. 1	Pos. 1	Pos. 1
DN 50	Pos. 1	Pos. 2	Pos. 1	-	N/A
DN 65	Pos. 1	Pos. 2	Pos. 1	Pos. 2	Pos. 1
DN 80	Pos. 1	Pos. 2	Pos. 1	Pos. 2	Pos. 1
DN 100	Pos. 1	Pos. 2	Pos. 1	Pos. 2	Pos. 1
DN 125	Pos. 1	Pos. 2	Pos. 1	Pos. 2	Pos. 1
DN 150	Pos. 1	Pos. 2	Pos. 1	Pos. 2	Pos. 1
DN 200	Pos. 1	PN 10 Pos. 2	Pos. 2	Pos. 2	Pos. 1

\* DN 50 without inserts  
\*\* DN 40, 50, 125 without inserts

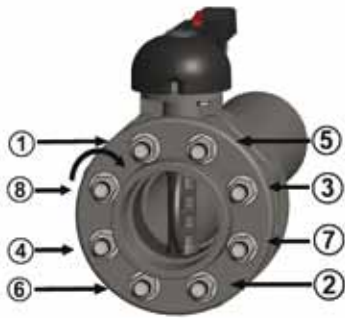
## POSITIONING THE VALVE

Position the valve between two flanged stubs, taking care to respect the installation tolerances Z. It is advisable to always install the valve with the disk partially closed (it must not exit the body) and avoid any misalignment of the flanges, as this would cause leaks.

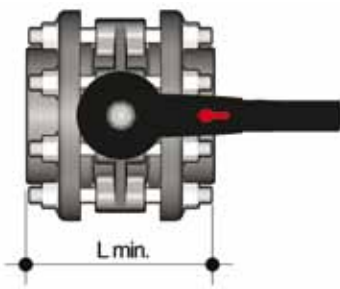
Where possible comply with the following requirements:

- Conveying dirty fluids: position the valve with the stem inclined at an angle of 45° to the pipe support plane.
- Conveying fluids with sediment: position the valve with the stem parallel to the pipe support plane.
- Conveying clean fluids: position the valve with the stem perpendicular to the pipe support plane.

## TIGHTENING THE STUD-BOLTS



Before tightening the stud-bolts, it is advisable to open the disk in order to prevent damage to the seal. Tighten the stud-bolts in a uniform manner, in the order indicated in the figure, to the nominal operating torque value indicated in the table. The stud-bolts do not need to be excessively tightened in order to produce a perfect hydraulic seal. Overtightening could adversely affect the operating torque of the valve.



DN	L min.	*Nm
40	M16x150	9
50	M16x150	12
65	M16x170	15
80	M16x180	18
100	M16x180	20
125	M16x210	35
150	M20x240	40
200	M20x260	55
250	M20x310	70
300	M20x340	70

\* Tightening torques for nuts and bolts on couplings with backing rings. Values required to obtain the hydraulic test seal (1.5xPN at 20°C) (new or lubricated nuts and bolts)

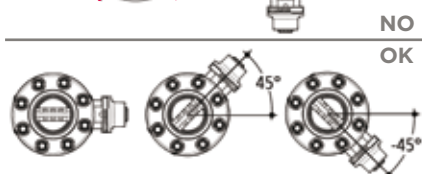
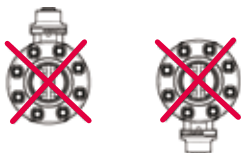
## HANDLE BLOCK



Thanks to the multifunctional handle and the red manoeuvre button on the lever, you can perform a 0°-90° operation and a graduated operation by means of the 10 intermediate positions and a stop lock: the handle can be locked in each of the 10 positions by simply pressing the Free-lock button. A lock can also be installed on the handle to protect the system against tampering.

The valve is two-way and can be installed in any position. It can also be installed at end line or tank.

## ! WARNINGS



Make sure that the valves installed on the system are suitably supported for their weight.

Always avoid sudden closing manoeuvres and protect the valve from accidental operations. To this end, it is advisable to install a reduction gear, available on request.

In the case of dirty fluids or those with sediments, install the valve inclined as shown in the figure.